

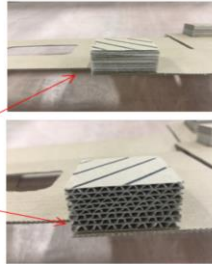
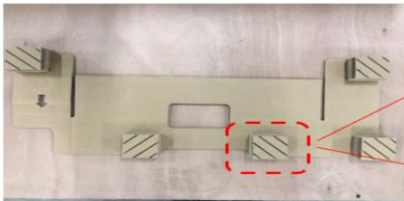
INVESTIGATION REPORT FOR PAD ASSY INVERTED PAD BLOCK

516444101

DIRECT CAUSE METHOD (PROCESS)

W1: At Pad assy , operator check the appearance of pad blocks before putting on jig and applying glue. The inverted pad block to pad base occur when the operator skipping or not checking the position of pad block to pad base.

W2:Theres an scenery that opertor think they attached correct position of pad block to pad base cause of wrong lock of stumb mark at pad block.

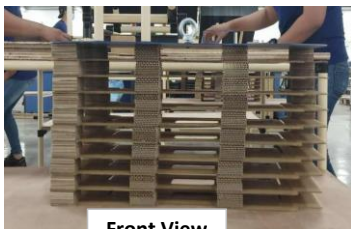
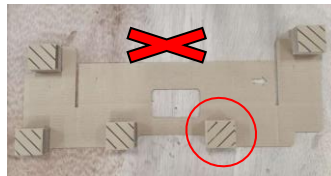


JO #: 019121
Input Qty.: 496
Reject Qty.: 2 pcs.
Rejection Rate: 0.40%

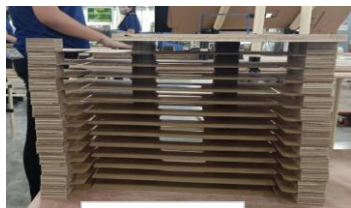
PRODUCTION ACTION PLAN

- > Re-orientation regarding inverted pad block attached to pad base
- > call the attention of PIC/Leader for any abnormality encountered.
- > Placing Golden sample for each table for reference
- >Packing operator will conduct double checking of the side of FG before transferring to QA area for checking.

KANEPACKAGE PHILIPPINE, INC.			
ATTENDANCE SHEET			
Scheduled to: <input type="text"/> Date: <input type="text"/>			
ACTIVITY: <input type="text"/>			
Attendees			
SERIAL	FIRST NAME	LAST NAME	SIGNATURE
1	Ben	Ben	
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Front View



Back View



Side View